

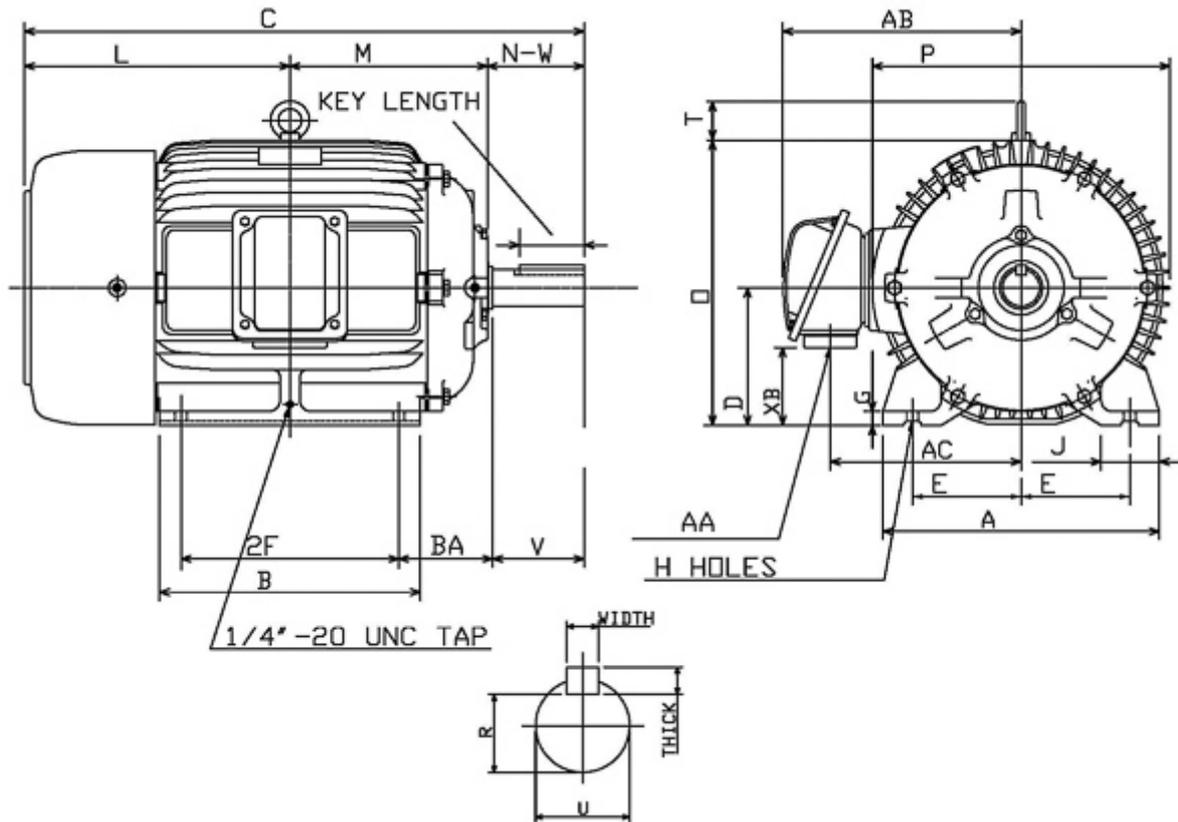
Technical Documentation

**APH0252-841**  
**Advantage Plus IEEE 841 | AEHH8B**

Date: June 26, 2020

**Dimensional Drawing**

Catalogue	Model	HP	Pole	kW	Rating	Voltage	Hz	RPM
APH0252-841	AEHH8B	25	2	19	Continuous	460	60	3600



Frame Size	Mounting					A	B	C	CD	D	
	E	2F	2F2	H	BA						
284TS	5.5	9.5		0.53	4.75	13.98	11.69	25.43		7	
G	J	K	L	M	O	P	T	Key			Keyseat R
								Width	Thick	Length	
0.7	2.95		12.68	9.23	14.5	15.05	2.36	0.375	0.375	1.93	1.416
Terminal Housing			Aux Box			C/D Flange					
AA	AB	AC	XB	AE	AX	BB	AH	AK	BD	AJ	BF
NPT11/2"	13.27	10.35	3.54								
Shaft Extension			Bearings		Approx. Weight Lbs	SPL dBA/3ft	Ins. Class	S.F.	Drive Method	Dimensions	
N-W	U	V	DE	NDE							
3.25	1.625	3.2	6311ZC3	6310ZC3	440	76	F	1.15	Direct Coupling	Inches	

	
	Date: June 26, 2020

### Technical Data Sheet

Motor Type: AEHH8B	Catalogue No: APH0252-841
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#### Nameplate Information

HP	Pole	RPM	Frame	Voltage	Hz	Phase
25	2	3545	284TS	460	60	3
Enclosure	Ins. Class	Service Factor	Time Rating	NEMA Design	Rated Amb.	Rated Altitude
TEFC	F	1.15	Continuous	B	-40 to 40 °C	<1000 m

#### Typical Performance

Efficiency (%)				Power Factor (%)		
Full Load		3/4 Load	1/2 Load	Full Load	3/4 Load	1/2 Load
Nom.	Min.					
92.4	91.0	93.0	92.4	91.0	90.5	86.5
Torque				Current (A)		
Full Load (lb-ft)	Locked Rotor (% FLT)	Pull Up (% FLT)	Break Down (% FLT)	No Load	Full Load	Locked Rotor
37.03	175	135	250	5.5	27.8	183
NEMA KVA Code	Inertia (WR <sup>2</sup> )			Safe Stall Time (s)		Noise Level Sound Press. dB(A)
	Rotor (lb-ft <sup>2</sup> )	NEMA Load (lb-ft <sup>2</sup> )	Max. Allowable (lb-ft <sup>2</sup> )	Cold	Hot	
G	2.507	26.00	75.00	32	22	76

#### VFD Duty Information

Speed Range			VFD		S.F.
Constant Torque	Variable Torque	Constant Power	Carrier	Type	
6-60Hz	3-60Hz	60-90Hz	≤ 5 kHz	VPWM or CPWM	1.0 Only

#### Hazardous Locations Information

CSA Certified
Class I, Div 2, Groups B, C & D Class I, Zone 2, Groups IIB+H2, IIB & IIA
Temp Code (Sinewave / VFD)
T3C / T3B

#### Additional Certifications

Other Certification
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#### Additional Information

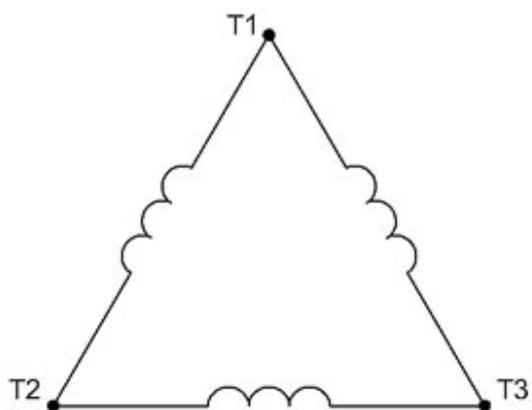
Bearings		Approx. Weight
DE	NDE	lbs
6311ZC3	6310ZC3	440

**Nameplate Drawing**

# Advantage Plus IEEE 841

TYPE	AEHH8B	CAT. NO.	APH0252-841		
OUTPUT	25 HP 19 kW	FRAME	284TS	TEFC	
R.P.M.	3545	POLE	2	INS.	F
VOLTS	460	PHASE	3	Hz	60
AMPS	27.8	CODE	G	S.F.	1.15
AMBIENT	40 °C	NOM. EFF. 92.4		MIN. EFF. 91.0	
BEARINGS	6311ZC3 / 6310ZC3			RATING Cont.	
SER. NO.	TBD	DESIGN	B	WT. 440 LBS	
PWM VFD DUTY	VT	CT	CP	S.F.	
	3-60Hz	6-60Hz	60-90Hz	1.0 Only	

**Connection Diagram**

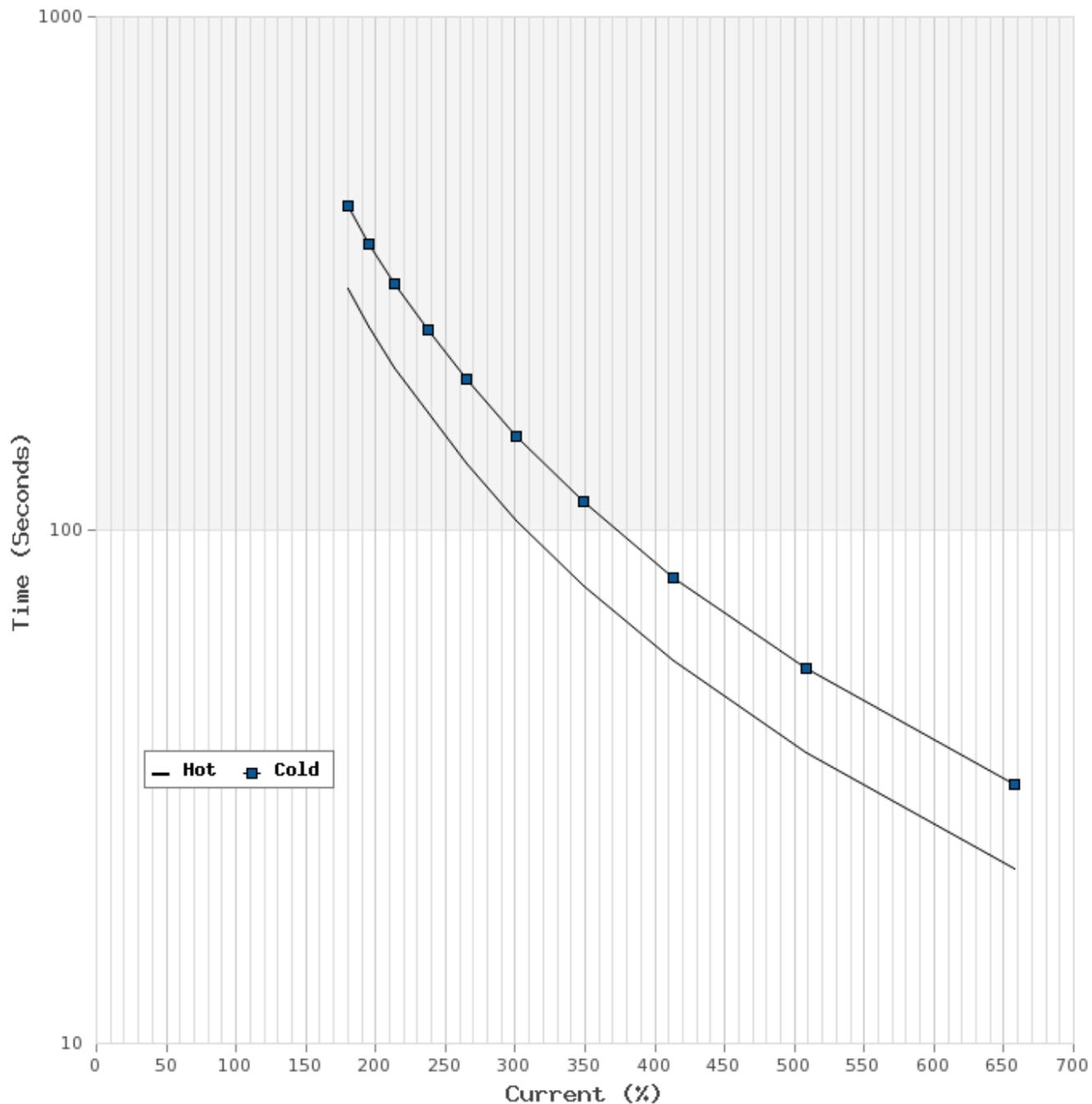


3 LEAD		SINGLE VOLTAGE			DELTA
VOLTAGE	CONN.	L1	L2	L3	
-	DELTA	1	2	3	

WD\_3D

### Thermal Limit Curves

Motor Type: AEHH8B		Catalogue No: APH0252-841		Family: Advantage Plus IEEE 841	
HP	25	Safe Stall Time		Full Load A	27.8 A
Voltage	460V 60Hz	Hot	22 s	% Inrush	657 %
RPM	3600	Cold	32 s	Locked Rotor A	183 A



**T-N and I-N Curves**

Motor Type: AEHH8B		Catalogue No: APH0252-841		Family: Advantage Plus IEEE 841	
HP	25	Full Load T	37.03 lb-ft	Full Load A	27.8 A
Voltage	460V 60Hz	Locked Rotor T	175 %	Locked Rotor A	183.0 A
RPM	3600	Pull Up T	135 %	Break Down T	250 %

